

PCT

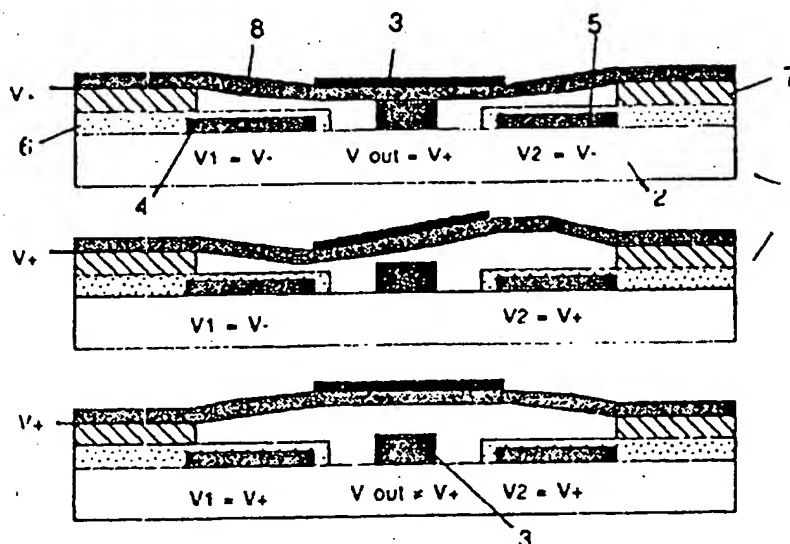
WORLD INTELLECTUAL PROPERTY ORGANIZATION  
International Bureau



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification <sup>5</sup> : H01H 1/00, 59/00, G11C 23/00		A1	(11) International Publication Number: WO 94/27308
			(43) International Publication Date: 24 November 1994 (24.11.94)
(21) International Application Number: PCT/GB94/00977		(81) Designated States: CA, JP, US, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).	
(22) International Filing Date: 6 May 1994 (06.05.94)			
(30) Priority Data: 9309327.6 6 May 1993 (06.05.93) GB		Published With international search report.	
(71)(72) Applicant and Inventor: SMITH, Charles, Gordon [GB/GB]; 21 Kimberley Road, Cambridge CB4 1HG (GB).			
(74) Agent: GILL JENNINGS & EVERY; Broadgate House, 7 Eldon Street, London EC2M 7LH (GB).			

(54) Title: BI-STABLE MEMORY ELEMENT



(57) Abstract

A bi-stable memory element (1) comprises a base contact (3), and a bridging contact (8), both made from an electrically conductive material. The bridging contact (8) is dimensioned so as to have two stable positions, in one of which the bridging contact (8) is in contact with the base contact (3), and in the other of which the bridging contact (8) is spaced apart from the base contact (3). Deflection means (4, 5) deflects the bridging contact (8) from one stable position to the other.

BEST AVAILABLE COPY

BEST AVAILABLE COPY

**FOR THE PURPOSES OF INFORMATION ONLY**

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	GB	United Kingdom	MR	Mauritania
AU	Australia	GE	Georgia	MW	Malawi
BB	Barbados	GN	Guinea	NE	Niger
BE	Belgium	GR	Greece	NL	Netherlands
BF	Burkina Faso	HU	Hungary	NO	Norway
BG	Bulgaria	IE	Ireland	NZ	New Zealand
BJ	Benin	IT	Italy	PL	Poland
BR	Brazil	JP	Japan	PT	Portugal
BY	Belarus	KE	Kenya	RO	Romania
CA	Canada	KG	Kyrgyzstan	RU	Russian Federation
CF	Central African Republic	KP	Democratic People's Republic of Korea	SD	Sudan
CG	Congo	KR	Republic of Korea	SE	Sweden
CH	Switzerland	KZ	Kazakhstan	SI	Slovenia
CI	Côte d'Ivoire	LI	Liechtenstein	SK	Slovakia
CM	Cameroon	LK	Sri Lanka	SN	Senegal
CN	China	LU	Luxembourg	TD	Chad
CS	Czechoslovakia	LV	Latvia	TG	Togo
CZ	Czech Republic	MC	Monaco	TJ	Tajikistan
DE	Germany	MD	Republic of Moldova	TT	Trinidad and Tobago
DK	Denmark	MG	Madagascar	UA	Ukraine
ES	Spain	ML	Mali	US	United States of America
FI	Finland	MN	Mongolia	UZ	Uzbekistan
FR	France			VN	Viet Nam
GA	Gabon				

BI-STABLE MEMORY ELEMENT

This invention relates to memory elements for use in digital logic circuits and, in particular, memory elements which can be produced by standard integrated circuit manufacturing techniques.

In recent years there have been large advances in the electronics industry related to the fabrication of semiconductor devices for use in micro-processors and as computer memory elements. Semiconductor micro-processors are now found in a vast array of products, both at home and in the work place, but there are still many problems involved in using such devices in hazardous environments, where the device may be exposed to high energy particles such as cosmic rays, X-rays or electron beams which can destroy the semiconductor structure and/or alter current flow. Furthermore, semiconductor devices will only work within a narrow range of temperatures. High temperatures are a particular problem, above about 800K, where the dopants which are positioned in precise areas begin to diffuse at a rate that is exponentially dependent upon the temperature. More importantly, many of the insulating barriers used in such devices are thin enough that conduction through the barrier increases with increasing temperature. There are many areas, such as the design of devices for use in satellites, or in industrial processes, where high reliability is required in very harsh environments.

The sensitivity of semiconductors to the substrate on which they are formed creates a problem in that stacking of elements is complex and costly, reducing the ability to form small I.C. components. Another problem is that subsequent thermal annealing and oxidising work on higher layers damages the devices on lower layers, making reliable manufacture difficult.

Many semiconductor memory devices have a further problem in that they are unable to store data once their

power supply has been cut off, leading to unwanted data loss or the use of more expensive non-volatile memory chips.

The present invention is directed to overcoming the above problems and provides a bi-stable memory element comprising:

a base contact, made from an electrically conductive material;

a bridging contact, made from an electrically conductive material, and dimensioned so as to have two stable positions, in one of which the bridging contact is in contact with the base contact, and in the other of which the bridging contact is spaced apart from the base contact; and

deflection means, for deflecting the bridging contact from one stable position to the other.

Preferably, the contacts and deflection means are formed using the well know production techniques of photolithography, chemical deposition, sputtering, metal evaporation, or the like.

The deflection means may comprise a pair of electrodes, electrically insulated from the base contact and bridging contact, and operating in sequence to attract or deflect the bridging contact towards or away from the base contact by electrostatic forces. A device with faster switching can be provided by having deflection means both above and below the bridging contact.

Because the bridging contact is stable in both the contacted and uncontacted states, even if the power is disconnected from the device, its state is held and the data digit stored in it is not lost. Because the bridging and base contacts are not made from the usual semiconductor material, the device is not as easily affected by interfering radiation or high temperatures. Furthermore, as the device can be formed on any smooth substrate surface, stacking of devices is easily performed and element density can be increased.

Also, as this invention may be implemented using evaporation and sputtering of thin metal and insulating films, it can be much more simple to fabricate than devices based on semiconductor technologies. As the number of  
5 devices on a chip may be hundreds of millions, this technique will have considerable advantages in the yield of working devices per chip.

Examples of the present invention will now be described with reference to the accompanying drawings, in  
10 which:-

Figure 1 shows a first example of a device according to the present invention with the bridging contact in contact with the base contact, in a partially deflected state, and in an uncontacted state;

15 Figure 2 shows a plan view of the conductive layers of the first example memory element;

Figure 3 shows a memory element similar to the Figure 1 example with deflecting means disposed on both sides of the bridging contact;

20 Figure 4 shows a second example of a device according to the present invention in both a contacted and uncontacted state;

Figure 5 shows a plan view of the conductive layers of the second example memory element; and,

25 Figure 6 shows a memory element similar to the Figure 4 example with deflecting means disposed on both sides of the bridging contact.

Referring to Figure 1, an element 1 consists of a number of layers which are produced by deposition and/or  
30 etching techniques the type common in IC production. The layers are formed on a substrate 2 which can be made from any non-conductive material. A base contact 3 is positioned centrally on the substrate 2. Positioned on either side of the base contact are deflection electrodes  
35 4,5 which are also positioned on the surface of the substrate 2, but which are enclosed within a non-conductive layer 6. On top of the non-conductive layer 6 is a further

non-conductive layer 7 which forms two spacers 7. On top of the spacers 7, and extending from one spacer to the other, is a bridging contact 8 which is formed from a flexible and electrically conductive material. The  
5 bridging contact 8 is under compression, which is introduced at the manufacturing stage in one of a number of ways. One method of manufacturing the bridging contact 8 is by forming on a bulging resist layer which is then etched away. Alternative methods such as flexing the  
10 substrate 2 whilst applying the bridging contact layer 8, using a metal which naturally goes under compression under thermal evaporation on specific substrates, or by forming the bridging contact layer at a greatly different temperature to that of the device operating temperature and  
15 employing the difference in thermal expansion between substrate 2 and bridging element 8 to introduce compression into bridging element 8 are also possible.

As the bridging contact 8 is under compression, it has two stable states, in one of which it is flexed away from  
20 the base contact 3, and in the other of which it is flexed toward the base contact 3. The contact 8 can be moved from one state to the other by application of voltage to the two deflection electrodes 4,5. In this example, the bridging contact 8 has a positive voltage applied to it and so, when  
25 negative voltage is applied to both of the deflection electrodes, the bridging contact 8 is attracted towards and then brought into contact with the base contact 3 by electrostatic force. In order to move the bridging contact 8 to its uncontacted state, a positive voltage is first  
30 applied to one of the deflection electrodes 5, moving part of the bridging contact 8 in a direction away from the substrate 2. A positive voltage is then applied to the other deflection plate 4 and the rest of the bridging contact 8 moves away from the substrate 2 and into its  
35 other stable state. The bridging contact 8 can be brought back into contact with the base contact 3 by reversing the above procedure. Employing stepped repulsion and

attraction requires less energy than employing a single attracting/repelling plate and thus the power consumption of the device when switching is reduced.

The device of Figure 3 comprises a further spacing layer 9 on top of the bridging contact 8, a second insulating layer 10, and a further two deflection electrodes 11,11'. Again, switching of the device is in a stepped fashion, with a positive voltage applied first to electrode 11 and simultaneously a negative voltage applied to electrode 4, and subsequently a positive voltage applied to electrode 11' and simultaneously a negative voltage to electrode 5. The device in Figure 3 has a greater switching speed than the device of Figure 1.

To increase the switching speed of bridging contact 8 in Figure 1, the central portion of the bridging contact 8 extending from a point adjacent the edge of electrode 4 which is closest to base contact 3 to a point which is adjacent the edge of electrode 5 which is closest to base contact 3 should be made as rigid as possible. This can be accomplished in several ways. In one embodiment the central portion of bridging contact 8 can be made corrugated, with the valleys of the corrugation 13 running along the direction of the span. The corrugation 13 would be put in the sacrificial layer which is subsequently removed from under contact 8. In another embodiment of the device, the central portion of contact 8 could be made more rigid with the addition of an extra layer 13.

When in use, the voltage of the base contact 3 can be monitored, with its level representing a binary 1 or 0 depending on whether it is equal to that of the bridging contact 8 or not.

Figure 4 shows a side view of a second example of the present invention. A metal bridging contact 8 is fabricated above metal layers which form a contact 3 and electrode 4. Layer 12 is of a different material which is evaporated at the last stage. Layer 12 is designed to be under tension compared to bridging contact forming layer 8.

Both these layers are fabricated on a sacrificial layer which is removed to leave bridging contact supported at one end. Layer 12 pulls bridging contact 8 into two stable positions, either up or down, when the sacrificial layer is removed by an etching process. The force required to move bridging contact 8 depends on the geometry of layer 8 and on the difference in tension between the two layers 8,12 when they are initially deposited onto the sacrificial layer. The bridging contact 8 can be switched between the two stable positions using voltages applied to electrode 4. When bridging contact 8 is in the down position it makes contact with contact 3, thus changing the voltage state of layer 3. Electrode 4 can have an insulating coating 6 to prevent conduction to contact 8 in the down position. As with the first example, strengthening corrugations or material 13 may be applied to bridging contact 8.

Figure 6 shows the device of figure 4 modified to have a faster switching time. This is achieved with the fabrication of additional layers 9, 10 and 11. Layers 9 and 10 are additional insulating layers and layer 11 is another conducting layer which would have an applied voltage opposite polarity to that of electrode 4 applied to it to cause the switching of contact 8. As with the first example, when in use the base contact 3 can be monitored, with its level representing a binary 1 or 0 depending whether it is equal to the arm contact or not.

To increase the speed of switching the voltage difference between both the electrodes 4 and/or 5 and bridging contact 8 can be increased, or the separation between both the electrodes 4 and/or 5 and contact 8 be decreased. As this will result in an increase in the electric field, to prevent dielectric breakdown between electrode 4 and/or 5 and contact 8, the ambient atmosphere should be controlled. For this reason the device can be packaged in a container filled with a gas of high relative breakdown voltage, such as Perfluoropropane  $C_3F_8$ . The breakdown voltage between the electrodes 4 and/or 5 and



bridging contact 8 can be maximised by ensuring insulator 6 is made from a material with a high breakdown electric field. This applies equally to both examples.

CLAIMS

1. A bi-stable memory element comprising:
  - a base contact, made from an electrically conductive material;
  - a bridging contact, made from an electrically conductive material, and dimensioned so as to have two stable positions, in one of which the bridging contact is in contact with the base contact, and in the other of which the bridging contact is spaced apart from the base contact; and
  - deflection means, for deflecting the bridging contact from one stable position to the other.
2. A bi-stable memory element according to claim 1, wherein the contacts and deflection means are formed by photolithography, chemical deposition, sputtering, or metal evaporation.
3. A bi-stable memory element according to claim 1 or claim 2, wherein the bridging contact is cantilevered with its fixed end attached to a base layer by a support, the bridging contact being biased into one of two stable positions by a biasing layer.
4. A bi-stable memory element according to claim 1 or claim 2, wherein the deflection means comprises a pair of electrodes, electrically insulated from the base contact and bridging contact, and operating in sequence to attract or deflect the bridging contact towards or away from the base contact by electrostatic forces.
5. A bi-stable memory element according to any of the preceding claims, further including deflection means both above and below the bridging contact.

6. A bi-stable memory element according to any of the preceding claims, wherein the element is in an atmosphere of high relative breakdown voltage gas.
- 5 7. A bi-stable memory element according to claim 6, wherein the gas is perfluoropropane.
8. A bi-stable memory element according to any of the preceding claims, wherein the bridging contact is  
10 strengthened across at least part of its unsupported length.
9. A bi-stable memory element according to claim 8, wherein the strengthening is provided by corrugations on  
15 the bridging contact surface.
10. A bi-stable memory element according to claim 8, wherein the strengthening is provided by an additional layer on the bridging contact surface.

1/2

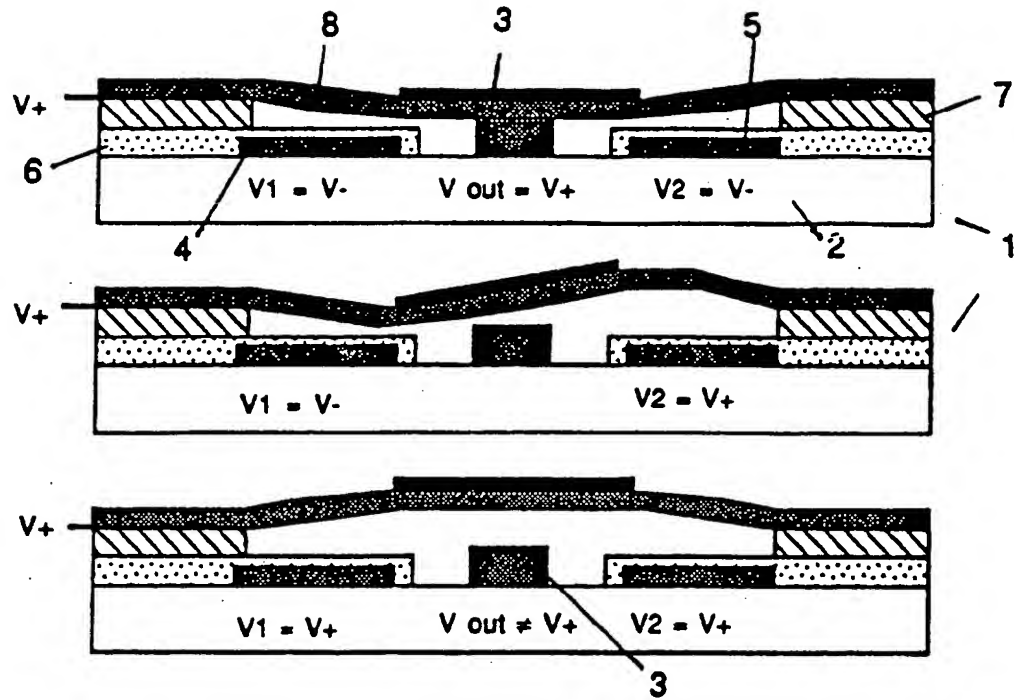


Figure 1

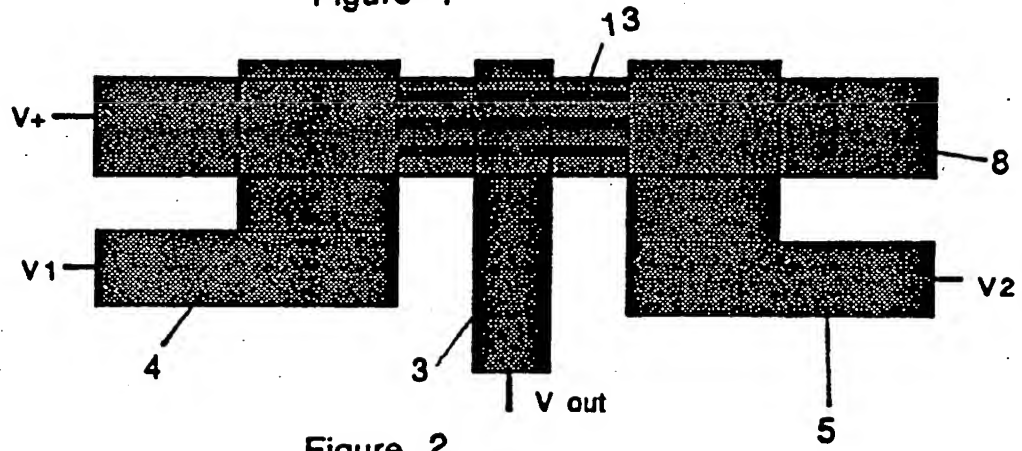


Figure 2

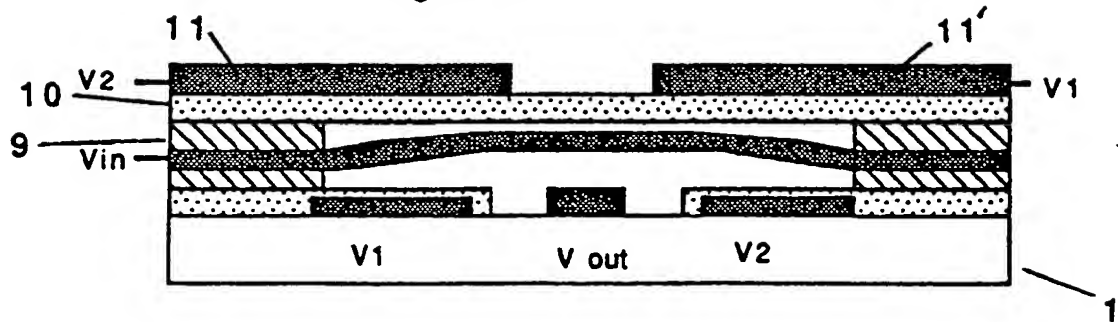


Figure 3

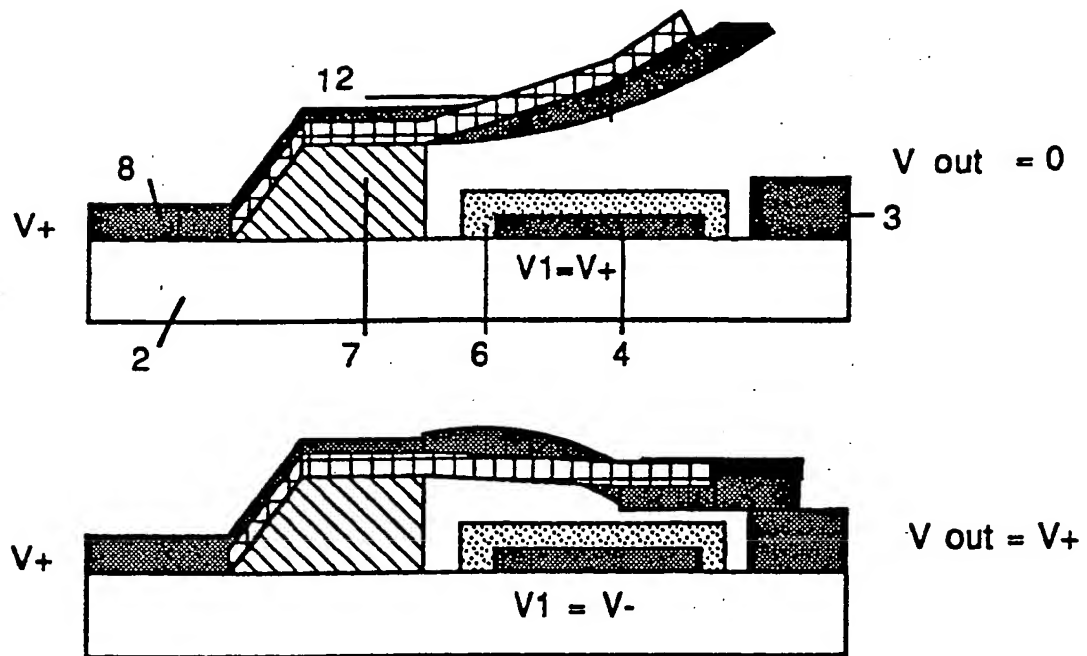


Figure 4

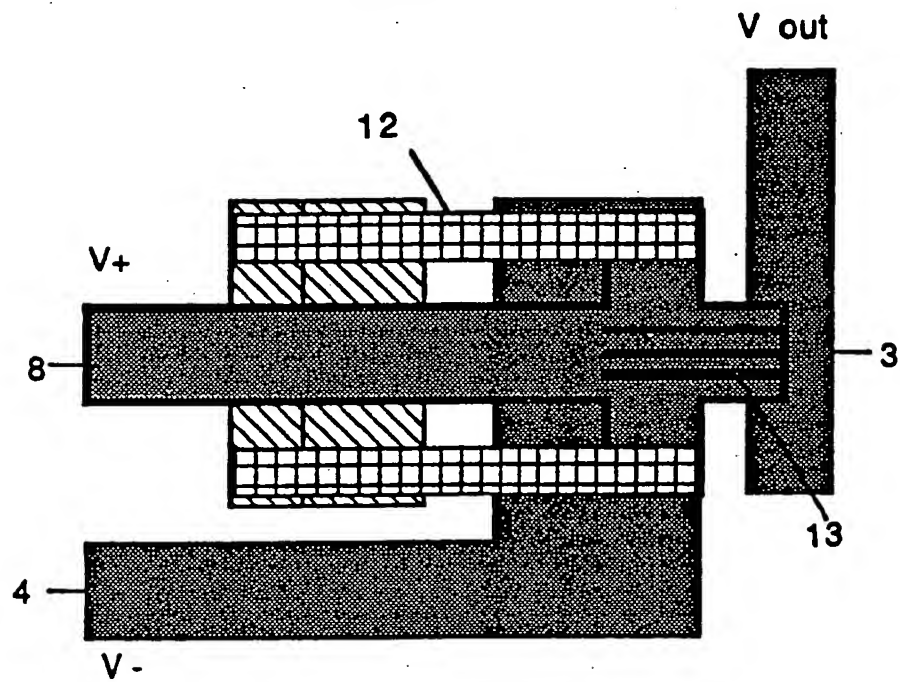


Figure 5

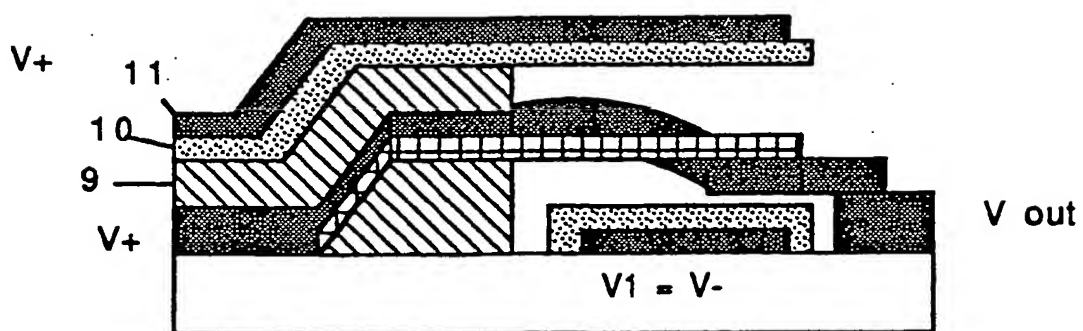


Figure 6

# INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 94/00977

A. CLASSIFICATION OF SUBJECT MATTER  
IPC 5 H01H1/00 H01H59/00 G11C23/00

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 5 H01H G11C G09F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US,A,5 051 643 (MOTOROLA, INC) 24 September 1991 see column 3, line 48 - line 68 ---	1-3,5
Y	GB,A,1 584 914 (STANDARD TELEPHONES AND CABLES LIMITED) 18 February 1981 see page 2, line 21 - line 32 ---	1-3,5
Y	EP,A,0 259 614 (LGZ LANDIS & GYR ZUG AG) 16 March 1988 see abstract ---	1-3,5
Y	IBM TECHNICAL DISCLOSURE BULLETIN., vol.20, no.12, May 1978, NEW YORK US page 5309 K.E.PETERSEN 'BISTABLE MICROMECHANICAL STORAGE ELEMENT IN SILICON' see the whole document ---	1-3,5
-/--		

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

### \* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"&" document member of the same patent family

Date of the actual completion of the international search

3 August 1994

Date of mailing of the international search report

10. 08. 94

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2  
NL - 2280 HV Rijswijk

Authorized officer

# INTERNATIONAL SEARCH REPORT

Int'l Application No

PCT/GB 94/00977

## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	IBM JOURNAL OF RESEARCH AND DEVELOPMENT, vol.23, no.4, July 1979, NEW YORK pages 376 - 385 K.E.PETERSEN 'MICROMECHANICAL MEMBRANE SWITCHES ON SILICON' see page 378 - page 380 ----	1-3,5
A	DE,C,42 05 029 (SIEMENS AG) 11 February 1993 see column 6, line 19 - line 25 ----	1,6
A	US,A,4 257 905 (L.G.CHRISTOPHOROU) 24 March 1981 see abstract -----	7

# INTERNATIONAL SEARCH REPORT

Information on patent family members

Int. Application No  
PCT/GB 94/00977

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US-A-5051643	24-09-91	NONE	
GB-A-1584914	18-02-81	NONE	
EP-A-0259614	16-03-88	CH-A- 670914 DE-A- 3776237 JP-A- 63073554 US-A- 4979149	14-07-89 05-03-92 04-04-88 18-12-90
DE-C-4205029	11-02-93	NONE	
US-A-4257905	24-03-81	US-A- 4175048 CA-A- 1104337	20-11-79 07-07-81



**This Page is Inserted by IFW Indexing and Scanning  
Operations and is not part of the Official Record**

**BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ BLACK BORDERS
- ☒ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES
- ☐ FADED TEXT OR DRAWING
- ☐ BLURRED OR ILLEGIBLE TEXT OR DRAWING
- ☐ SKEWED/SLANTED IMAGES
- ☐ COLOR OR BLACK AND WHITE PHOTOGRAPHS
- ☐ GRAY SCALE DOCUMENTS
- ☐ LINES OR MARKS ON ORIGINAL DOCUMENT
- ☐ REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY
- ☐ OTHER: \_\_\_\_\_

**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.**